



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

C45-8-5

Job Sheet 171847



Part No: C45-8-5

Job Qty: 20 ea

Part Name: Solenoid Cover



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/8/18

Job Tracking No:

Due Date: 2/23/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: C45-8-5 REV.10 IPP REV:A 18.02.07 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea		2/22/18	0.00	0.00	Start Up Machining-4		my 18/03/03
100	Bandsaw	20 pcs		2/22/18	0.08	1.67	Bandsaw1		my 18/03/03
120	CNC Vertical Machining	20 pcs		2/22/18	1.50	10.00	MORI NV5000-1		my 18/03/03
130	QC	20 pcs		2/22/18	0.00	0.00	QC2 Machining-5		my 18/03/03
140	QC	20 pcs		2/22/18	0.00	0.00	QC8 Machining-5		J.C.L. 18/03/07
150	Outsource	20 pcs		2/22/18	0.00	0.00	Outsource4		my 18/03/03
160	Packaging	20 pcs		2/22/18	0.00	0.00	Packaging2		my 18/03/03
170	QC	20 pcs		2/22/18	0.00	0.00	QC6		38
180	Small Fab	20 pcs		2/23/18	0.25	1.67	Small Fab-9		9-88 A.P
190	QC	20 pcs		2/23/18	0.00	0.00	QC5		SA
200	Packaging	20 pcs		2/23/18	0.00	0.00	Packaging3-2		TS-04-76
210	QC21-FG	20 Ea		2/23/18	0.00	0.00	QC21		GA-Alain

Part Op 100 CUT BLANK AT 4.75" 2- PLEASE SEE REC TO CHANGE ENGRAVING BATCH # FOR EVERY W/O
Descriptions: 120 - 1-Machine as per folio FB827 FOLIO REV: _____ DWG REV: _____ 2-Deburr
150 - Issue P/O to ATG: 035246 -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water
sealant -Certificate of Conformity is required
180 - LASER ENGRAVE AS PER DWG
100B MAR 08 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B2.250X4.000	6061T6 Bar 2.250 X 4.000	8 ft (.4 ea)	100-Bandsaw	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Bandsaw	M6061T6B2.250X4.000	8	0	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																
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Dart Aerospace Ltd. 1270 Aberdeen Street Riversbury, ON N6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaerospace.com Date: 02/28/18 Container No: S046392 Part: C45-8-5 Job No: 171847 Serial No/Batch: S046392 Revision: 10 Inspector:				Lead hand / Supervisor Approval Verification																																																																
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DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : _____					



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO039246

Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO039246
PO Date: 3/8/18
Due Date: 3/16/18
Purchase Order
Revision:
Revision Date: 3/20/18
Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

E-MAILED

MAR 20 2018

Via: Ground
Pynt Terms: Net 30
Freight Terms:
Special Comments:

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	171648	D5574-1	Blade Housing, Cable Cutter Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5574 Certification of Conformity is required.	Firmed	4/2/18	3 pcs	0 pcs	3 pcs	\$11.87/pcs	\$35.61
2	172352	D5575-3	Break Away Tip, Lower Deflector Issue P/O to ATG : Black Anodize & Prime as per Dwg. D5575-3 Certification of Conformity is required.	Firmed	4/2/18	2 pcs	0 pcs	2 pcs	\$10.12/pcs	\$20.24
3	170170	647.7810	Bracket A Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
4	170171	647.7811	Bracket B Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 647.7800 Rev. A	Firmed	4/2/18	4 pcs	0 pcs	4 pcs	\$16.12/pcs	\$64.48
5	169393-A	647.7912	Clip ISSUE P/O: Hard Anodize, Color Black and Prime As Per Dwg. 647.7900	Firmed	4/2/18	12 pcs	0 pcs	12 pcs	\$11.22/pcs	\$134.64

3/20/2018

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	170446	646.3010	LH Half Issue P/O to ATG : Hard Black Anodize and Prime as per Dwg 646.3000	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$11.87/pcs	\$118.70
7	170447	646.3011	RH Half Issue P/O to ATG : Hard Black Anodize, Color Black and Prime as Per Dwg 646.3000	Firmed	4/2/18	10 pcs	0 pcs	10 pcs	\$11.87/pcs	\$118.70
171979				Firmed	4/2/18	16 pcs	0 pcs	16 pcs	\$11.87/pcs	\$189.92
Sub Total:						26	0	26		\$308.62
8	171847	C45-8-5	Solenoid Cover -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	20 pcs	0 pcs	20 pcs	\$5.37/pcs	\$107.40
9	172471	RBE350A94-3701-00	Main Rotor Rigging Tool -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-3701-00 Rev. 2A -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
10	173384	SWA10A-700A	Wire Clamp -Issue P/O to ATG: -HARD ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 3 CLASS 2 -Certificate of Conformity is required	Firmed	3/23/18	28 pcs	0 pcs	28 pcs	\$7.37/pcs	\$206.36
11	172447	RBE350A94-2708-01-01	Slide -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant As per Dwg RBE350A94-2708-01-01 Rev. G -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08

DAS
38
9-89

Cm 18/03/23

20x

x28

Cm 18/03/23

3/20/2018

PURCHASE ORDER

Items										
Line Item	Job	Part	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
12	171382	RBE350A93-3302-02-5	Extension Handle -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$10.57/pcs	\$63.42
13	171729	RBT18520-1	Lift Device Frame -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	6 pcs	0 pcs	6 pcs	\$4.77/pcs	\$28.62
14	171711	RBT18603-5	Cup -Issue P/O to ATG: -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
15	172528	RBW6405G07331-3G-1	Receiver -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
16	172292	269T3319-5	Roll 1-Issue P/O to ATG: 2-ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant 2- Certificate of Conformity is required	Firmed	3/23/18	4 pcs	0 pcs	4 pcs	\$4.77/pcs	\$19.08
17	171466	RBE703A94-1130-01-05	Fixture Handle -Issue P/O to ATG: AS PER DWG RBE703A94-1130-01- 05 -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1 - Certification of Conformity is required	Firmed	3/23/18	12 pcs	0 pcs	12 pcs	\$4.77/pcs	\$57.24
									Grand Total: \$1,314.75	

Order Notes

CL

Plex 3/20/18 3:03 PM dart.lavoie.chanta

Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 3/20/18 3:03 PM dart.lavoie.chantal



A.T.G. Industries Inc.
731 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 914806

Date: 23-Mar-18

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Diane Baker
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		OUR TRUCK	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
4 ea	Part: RBE350A94-2708-01-01 Slide Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils)., Water Sealant Job: 22698	Rev: G PO: PO039246 Line: 11	
6 ea	Part: RBT18520-1 Lift Device Frame Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22700	Rev: 11 PO: PO039246 Line: 13	
20 ea	Part: C45-8-5 Solenoid Cover Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils). Water Sealant Job: 22694	Rev: 10 PO: PO039246 Line: 8	
6 ea	Part: RBE350A94-3701-00 Main Rotor Rigging Tool Anodize per MIL-A-8625F, Type II, Class 2, Black, .0004-.0010" (.4 - 1 mils)., Water Sealant Job: 22695	Rev: 2A PO: PO039246 Line: 9	
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>23/03/2018</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ Made in Canada.			

